

15050

1K Black Mat

TDS No.: 4452 EN // TDS Date: V1-01.12.2009

| Product | 1K Black Matt |
|------------------------|---|
| Colour | Black matt |
| Product description | High-grade nitro-combi quality. |
| | Suitable for painting and for the repair. |
| | Applicable on rims and car body. |
| | High coverage, very good adhesion, good flow, even surface, fast drying, UV-resistant, weather- and light-proof, shockproof and scratch resistant, high elasticity and surface hardness, polishable and dirt resistant surface. |
| Use for | Contrast and partial lacquering |
| Base of binder | Nitro-combi |
| Application | Suitable for indoors and outdoors applications. |
| | Substrate Preparation: |
| | Substrate must be dry and free from rust, dust and grease. |
| | Fill and sand rough surfaces. |
| | If no filling with putty is necessary, apply a primer otherwise apply a filler on the grinded filled surfaces. Mask off damaged area before application. |
| | In case of larger damaged areas mask off edges of the car body before application. |
| | Spraying: |
| | The surface has to be clean, dry and free from grease. |
| | Mask off areas not to be painted. |
| | Before use, shake the can thoroughly for 3 minutes, then test spray |
| | Spray distance: 20-30 cm |
| | Apply top coat in several thin layers in 3 - 5 minute intervals. |
| | Do not spray over synthetic paints. |
| Degree of gloss | 10-20 gloss units (at measurement angle 60 °C acc. to DIN 67530) |
| Efficiency | 400 ml are sufficient for approx. 1.3 m ² Depending on the substrate, colour and application thickness |
| Drying time | Dust-dry: after approx. 10 minutes |
| | Dry to touch: after approx. 50 minutes |
| | Cured: after approx. 24 hours The drying time depends on ambient temperature, air humidity and the applied layer thickness. |
| Temperature resistance | Up to 80 °C |
| Size | aerosol cans, 400 ml |
| Storage stability | 10 years Store in a dry place and away from sunlight (10 °C-25 °C). Maximum air humidity 60 %. |

Information given in this sheet represent the best of our knowledge. Please verify before use if this product is suitable for your application.

Made in Germany.

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